

ayura Automation & Robotic Systems

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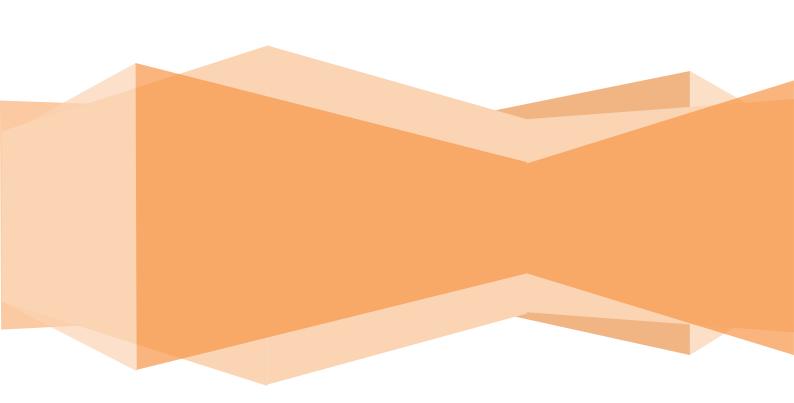
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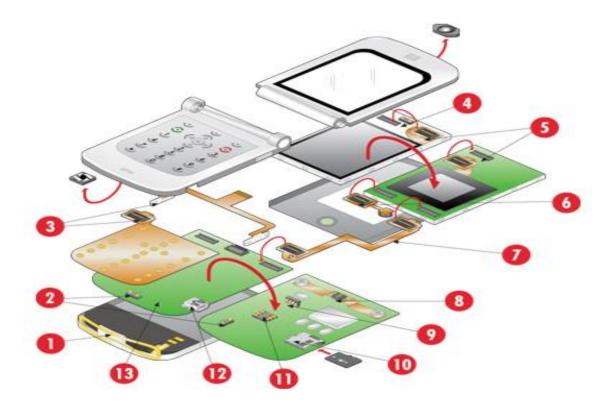
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VISION INSEPECTION FOR MOBILE COMPONENTS

Machine Vision Testing

LabVIEW / Vision BASED SOLUTION





PROJECT DESCRIPTION

The reliability of any inspection system depends to a very great extent on the image acquired. A high resolution color camera which will be able to acquire a much better image was used. Upon capturing the image on the falling edge of the sensor an alarm is activated for defective components.

PRODUCTS USED

NI-LabVIEW NI-EMBEDDED VISION SYSTEM

THE CHALLENGE

Developing the vision based data acquisition system for verifying various parameters of a handset device which were specified by the company. To view production quality or any defects reported in the devices.

THE SOLUTION

National Instruments LabVIEW and NI-EMBEDDED VISION SYSTEM were used to develop a highly reliable and flexible Data Acquisition and Control System resulting in improved accuracy and reliability.

Requirement

Model 1

- Detection of Microphone
- Detection of Flash Light
- Printing on the Metal Piece of Panel
- Detection of FM antenna left and right side.
- Detection of Copper contacts
- Detection of Ear Phone Jack rubber cover.
- Detection of Circular Gasket
- Detection of Outer Gasket
- Detection of Earphone covers
- Detection of Sim Sticker

Model 2

- Detection of Circular Gasket
- Detection of Outer Gasket
- · Detection of FM antenna left and right
- · Detection of microphone
- Detection of Copper contacts
- Detection of volume buttons
- Detection of Earphone covers
- Detection of antenna on backside
- Detection of Sim Sticker



NI EMBEDDED VISION SYSTEM

NI Vision Builder for Automated Inspection is an interactive and easy to use menu driven configurable environment for building, benchmarking and deploying complete machine vision applications without the complexities of programming.

FEATURES

- Real time machine vision system
- High performance, multicore processor for flat inspection
- Connectivity to multiple cameras for simultaneous inspections
- Configure with Vision Builder for Automated Inspection or Program with Vision Development.
- Reliable, rugged, industrial system with no moving parts
- High I/O count for synchronization and industrial communication.